

DART AEROSPACE LTD	Work Order: 23436
Description: Wearplate	Part Number: D3321-1
Dwg: D3321 Rev. A page 1	Qty:
	Page 1 of 1

*Sue/Suzanne
transfer costs from
P601-565*

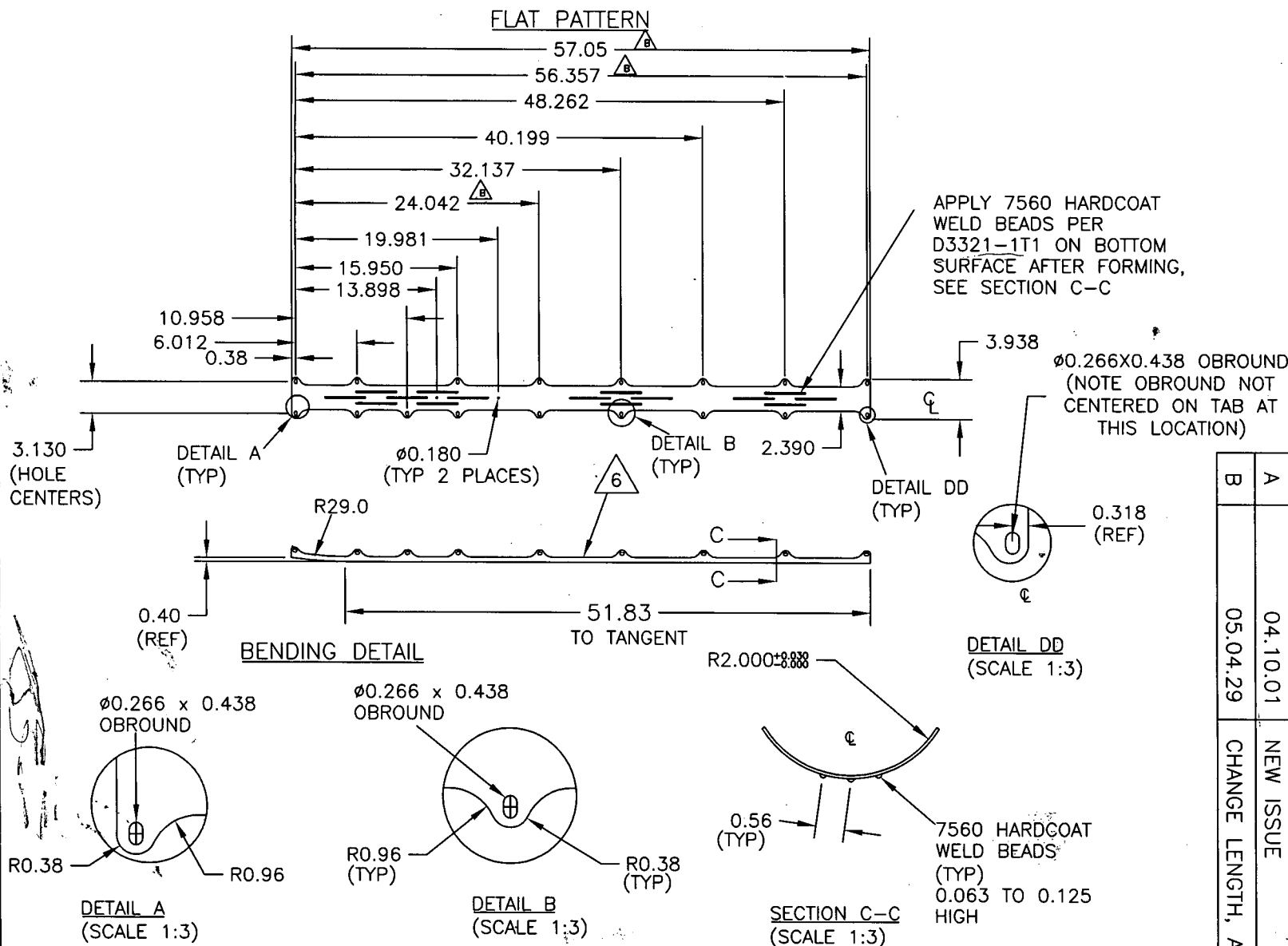
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Travel	U	05.05.25	2
2	PG	Issue P/O: <u>2007983</u> Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3321 Possible Supplier: Industrial Laser Material release note is required	U	05.05.05	2
3	RG	Receive and inspect for transit damage Ensure material release note is attached	CL	05/05/25	2
4	QC6	Inspect dimensions as per inspection template D3321-1T1	B	05.05.25	2
5	GA	Deburr if necessary	VB	05.05.25	2
6	GB	Form using DT8179 Die as per Dwg D3321 Dwg Rev: <u>A</u>	VB	05.05.25	2
7	QC6	Inspect dimensions as per Dwg D3321	2	05.05.25	2
8	WS	Weld hard surface using D3321-1T3 as per QSI 004 and Dwg D3321 Dwg Rev: <u>A</u> Qty Part Number Description Batch A/R N/A 7560 Hardcoat Rod <u>M16 901</u>	ke	05.05.25	2
9	QC9	Inspect weld	2	05.05.26	2
10	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3	MM	05.05.27	2
11	QC3	Inspect Powder Coat	4	05.06.01	2
12	ST	Identify on inside surface using a permanent fine point marker with the following: TCCA-PDA, Dart Aerospace Ltd. P/N: D3321-1, B/N: BXXXXX For Product Eligibility see PDA04-17 and Stock	U	05.06.01	2
13	AC	Cost / part: <u>64.21</u>	S45	05.06.23	2
14	DC	Close W/O <u>64.21</u> Inspect Level 21	KJ	05.06.28	2

Rev	Date	Change	Revised By	Approved
A	05.05.12	New issue	KJ/JLM	<i>[Signature]</i>

PRELIMINARY ISSUE

**PRELIMINARY
ISSUE**

DESIGN	41	DRAWN BY	41	DART AEROSPACE LTD
CHECKED		APPROVED		HAWKESBURY, ONTARIO, CANADA
DATE	04.10.01	TITLE	WEARPLATE	REV. B
				SHEET 1 OF 2
				SCALE 1:15
	A	04.10.01	NEW ISSUE	
	B	05.04.29	CHANGE LENGTH, ADJUST HOLE CENTER	



D3321-1 WEARPLATE (SHOWN, -2 OPPOSITE)

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR
CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL 16 GAUGE (0.060 THICK)
- 2) FINISH: POWDER COAT GREY SANDTEX (REF.4.3.5.6) PER DART QSI 005 4.3
- 3) WELD PER DART QSI 004
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY ON INSIDE SURFACE AS INDICATED USING FINE POINT, PERMANENT INK MARKER:
"TCCA-PDA, DART AEROSPACE LTD., P/N D3321-X B/N BXXXXX, FOR PRODUCT ELIGIBILITY SEE PDA05-17"